



STUCCO-BOND®

FACT-DATA®

MANUFACTURER

FORTA CORPORATION, 100 Forta Drive, Grove City, PA, U.S.A., 16127-6399
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GENERAL DESCRIPTION

FORTA® STUCCO-BOND® is an **easy to apply and finish**, fully oriented, 100% virgin homopolymer polypropylene monofilament fibrous reinforcement. This engineered fiber provides a mini-reinforcing system forming a **more cohesive**, inner-supported mix that functions as a **plastic shrinkage reinforcement** intended to reduce the formation of shrinkage cracks prior to initial set. FORTA® STUCCO-BOND® is non-corrosive, non-magnetic, chemically inert, and **100% Alkali Proof!**

APPLICATIONS

FORTA® STUCCO-BOND® is used in interior or exterior mortar and stucco applications to control plastic shrinkage cracking while improving basic durability properties. **Requires No Mix Design or Placement Changes!**

INSTALLATION

Recommended standard dosage rate of FORTA® STUCCO-BOND® is **4 to 6 oz. per 100 pounds** of stucco/ mortar added directly to the mixing system during, or after, the batching of the other ingredients and mixed at the time and speed recommended by the mixer manufacturer (usually four to five minutes).

PHYSICAL PROPERTIES

| | | | |
|-----------------------|----------------------------------|----------------------------|-----------------|
| Materials..... | Virgin Homopolymer Polypropylene | Color..... | White |
| Form..... | Monofilament Fiber | Acid/Alkali Resistance.... | Excellent |
| Specific Gravity..... | 0.91 | Absorption | Nil |
| Tensile Strength..... | 83-96 ksi. (570-660 MPa) | Compliance..... | A.S.T.M. C-1116 |
| Length..... | 1/2" (13mm) | | |

AVAILABILITY

FORTA® STUCCO-BOND® can be purchased from FORTA Corporation or an authorized FORTA® products distributor, dealer or representative. Orders are shipped within 24 hours by small package services, commercial carrier, or air freight.

PACKAGING

| | DOMESTIC | INTERNATIONAL |
|--------------|---------------------|---------------------|
| Bags..... | 1.0 Pounds | 0.6 kg. |
| Cartons..... | 40 Bags | 30 Bags |
| Pallets..... | 16 Cartons/640 Bags | 12 Cartons/360 Bags |

WARRANTY

FORTA® products are warranted to be free of defects in material and meet all quality control standards set by the manufacturer. FORTA Corporation specifically disclaims all other warranties, express or implied. The exclusive remedy for defective product shall be to replace the product or refund the purchase price. No agent or employee of this company is authorized to vary the terms of this warranty notice. FORTA Corporation has no control over the design, production, placement, or testing of the concrete products in which FORTA® products are incorporated, and therefore FORTA Corporation disclaims liability for the end product.

FORTA Corporation's technical recommendations regarding synthetic fiber characteristics are based on years of engineering research and scores of concrete projects. FORTA® has developed a simple "4-C's" formula to help the specifier choose the right fiber for any concrete project application. By making a decision with each of the FORTA® "4-C's" categories – **C**onfiguration, **C**hemistry, **C**ontents, and **C**orrect Length–specifiers are assured of obtaining the desired fiber performance level for a given project. The following 4-C's Formula Specification has been prepared to accommodate the stated reinforcement objective for this FORTA® product grade.

REINFORCEMENT OBJECTIVE: To inhibit concrete cracking caused by plastic shrinkage that occurs prior to initial set.

DIVISION – CONCRETE
SECTION – CONCRETE REINFORCEMENT
SUB-SECTION – SYNTHETIC FIBROUS REINFORCEMENT

Synthetic fibrous reinforcement shall be used in the areas denoted in plans, and shall comply with the following fiber characteristics:

1. **Configuration – Fiber shall be in monofilament form.**
2. **Chemistry – Fiber shall be made of 100% virgin materials in the form of fully-oriented polypropylene.**
3. **Contents – Fiber shall be used at a minimum dosage rate of 4 to 6 oz. per 100 pounds of stucco/mortar.**
4. **Correct Length – Fiber Length shall be 1/2" (13mm).**

Compliance: Fibers shall comply with A.S.T.M. C-1116 "Standard Specification for Fiber Reinforced Concrete and Shotcrete" and applicable national building code. The approved product is FORTA® STUCCO-BOND® as manufactured by FORTA Corporation, Grove City, PA, U.S.A. Phone: 1-800-245-0306 or 1-724-458-5221; Fax: 1-724-458-8331.

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