



GREEN-NET®

FACT-DATA®

MANUFACTURER

FORTA CORPORATION, 100 Forta Drive, Grove City, PA, U.S.A., 16127-6399
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GENERAL DESCRIPTION

FORTA® GREEN-NET® is made from **100% recycled polypropylene**. It is an easy to finish polypropylene fibrous reinforcement in a collated fibrillated (network) form. FORTA® GREEN-NET® is used to reduce plastic and hardened concrete shrinkage, settlement cracking, improved impact strength, increase fatigue resistance and concrete toughness. This heavy-duty fiber offers long-term durability, and true secondary/temperature control by incorporating a fibrillated pattern and long length option. Non-corrosive, non-magnetic, 100% alkali proof, and **100% recycled**.

APPLICATIONS

FORTA® GREEN-NET® is used in quality concrete applications such as slab-on-grade, overlays/toppings, curbs, slop paving, roads and highways, driveways, sidewalks, and shotcrete – anywhere that peak fiber performance is desired and where the objective is to control shrinkage cracking while improving basic durability properties and **to increase the recycled material content of concrete**. **Requires No Mix Design or Placement Changes!**

INSTALLATION

Recommended dosage rate of FORTA® GREEN-NET® is **1.5 lbs. per cubic yard (0.9 kg. per cubic meter)** of concrete added directly to the concrete mixing system during, or after, the batching of the other ingredients and mixed at the time and speed recommended by the mixer manufacturer (usually four to five minutes). Contact your local FORTA® representative for alternate dosage rates used in specialty applications.

PHYSICAL PROPERTIES

Materials.....	100% Recycled Polypropylene	Color.....	Various
Form.....	Collated Fibrillated Fiber	Acid/Alkali Resistance....	Excellent
Specific Gravity.....	0.91	Absorption.....	Nil
Length.....	3/4" (19mm), 1-1/2" (38mm), 2-1/4" (54mm)		

AVAILABILITY

FORTA® GREEN-NET® can be purchased from FORTA Corporation or an authorized FORTA® products distributor, dealer or representative. Orders are shipped within 24 hours by small package services, commercial carrier, or air freight.

PACKAGING

	DOMESTIC	INTERNATIONAL
Bags.....	1.5 Pounds	0.9 kg.
Cartons.....	20 Bags	20 Bags
Pallets.....	16 Cartons/320 Bags	12 Cartons/240 Bags

FORTA[®] Specification

FORTA[®] GREEN-NET[®]

FORTA Corporation's technical recommendations regarding synthetic fiber characteristics are based on years of engineering research and scores of concrete projects. FORTA[®] has developed a simple "4-C's" formula to help the specifier choose the right fiber for any concrete project application. By making a decision with each of the FORTA[®] "4-C's" categories – Configuration, Chemistry, Contents, and Correct Length—specifiers are assured of obtaining the desired fiber performance level for a given project. The following 4-C's Formula Specification has been prepared to accommodate the stated reinforcement objective for this FORTA[®] product grade.

REINFORCEMENT OBJECTIVE: To inhibit plastic and settlement shrinkage cracking prior to initial set, and to reduce hardened concrete shrinkage cracking, improve impact strength, and enhance concrete toughness as an alternate secondary/temperature reinforcement.

DIVISION – CONCRETE

SECTION – CONCRETE REINFORCEMENT

SUB-SECTION – SYNTHETIC FIBROUS REINFORCEMENT

Synthetic fibrous reinforcement shall be used in the areas denoted in plans, and shall comply with the following fiber characteristics:

1. **Configuration – Fiber shall be in fibrillated-network form.**
2. **Chemistry – Fiber shall be made of 100% recycled material in the form of fully-oriented polypropylene.**
3. **Contents – Fiber shall be used at a minimum dosage rate of 1.5 pounds per cubic yard of concrete (0.9 kg. per cubic meter of concrete).**
4. **Correct Length – Fiber Length shall be a minimum of 3/4" (19mm). Longer 1-1/2" (38mm) length fibers shall be used if the mix coarse aggregate is 1/2" (13mm) or larger.**

WARRANTY

FORTA[®] products are warranted to be free of defects in material and meet all quality control standards set by the manufacturer. FORTA Corporation specifically disclaims all other warranties, express or implied. The exclusive remedy for defective product shall be to replace the product or refund the purchase price. No agent or employee of this company is authorized to vary the terms of this warranty notice. FORTA Corporation has no control over the design, production, placement, or testing of the concrete products in which FORTA[®] products are incorporated, and therefore FORTA Corporation disclaims liability for the end product.


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