



ECONO-MONO[®]

FACT-DATA[©]

MANUFACTURER

FORTA CORPORATION, 100 Forta Drive, Grove City, PA, U.S.A., 16127-6399
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GENERAL DESCRIPTION

FORTA[®] ECONO-MONO[®] is an **easy to finish**, fully oriented, 100% virgin homopolymer polypropylene monofilament fibrous reinforcement. This economy grade fiber offers long-term durability, and functions as a plastic shrinkage reinforcement intended to reduce the formation of shrinkage cracks prior to initial set and to reduce settlement shrinkage. FORTA[®] ECONO-MONO[®] is non-corrosive, chemically inert, and **100% Alkali Proof!**

APPLICATIONS

FORTA[®] ECONO-MONO[®] is used in concrete applications such as slab-on-grade, curbs, driveways, sidewalks, basement floors, garage floors, colored concrete, and small precast products, to control plastic shrinkage cracking while improving basic durability properties. **Requires No Mix Design or Placement Changes!**

INSTALLATION

Recommended standard dosage rate of FORTA[®] ECONO-MONO[®] is **1.0 lbs. per cubic yard (0.6 kg. per cubic meter)** of concrete added directly to the concrete mixing system during, or after, the batching of the other ingredients and mixed at the time and speed recommended by the mixer manufacturer (usually four to five minutes).

PHYSICAL PROPERTIES

Materials.....	Virgin Homopolymer Polypropylene	Color.....	White
Form.....	Monofilament Fiber	Acid/Alkali Resistance....	Excellent
Specific Gravity.....	0.91	Absorption.....	Nil
Tensile Strength.....	83-96 ksi. (570-660 MPa)	Compliance.....	A.S.T.M. C-1116
Length.....	3/4" (19mm)		

AVAILABILITY

FORTA[®] ECONO-MONO[®] can be purchased from FORTA Corporation or an authorized FORTA[®] products distributor, dealer or representative. Orders are shipped within 24 hours by small package services, commercial carrier, or air freight.

PACKAGING

	DOMESTIC	INTERNATIONAL
Bags.....	1.0 Pounds	0.6 kg.
Cartons.....	40 Bags	30 Bags
Pallets.....	16 Cartons/640 Bags	12 Cartons/360 Bags

WARRANTY

FORTA[®] products are warranted to be free of defects in material and meet all quality control standards set by the manufacturer. FORTA Corporation specifically disclaims all other warranties, express or implied. The exclusive remedy for defective product shall be to replace the product or refund the purchase price. No agent or employee of this company is authorized to vary the terms of this warranty notice. FORTA Corporation has no control over the design, production, placement, or testing of the concrete products in which FORTA[®] products are incorporated, and therefore FORTA Corporation disclaims liability for the end product.

FORTA[®] Specification

ECONO-MONO[®]

FORTA Corporation's technical recommendations regarding synthetic fiber characteristics are based on years of engineering research and scores of projects. FORTA[®] has developed a simple "4-C's" formula to help the specifier choose the right fiber for any project application. By making a decision with each of the FORTA[®] "4-C's" categories – **C**onfiguration, **C**hemistry, **C**ontents, and **C**orrect Length—specifiers are assured of obtaining the desired fiber performance level for a given project. The following 4-C's Formula Specification has been prepared to accommodate the stated reinforcement objective for this FORTA[®] product grade.

REINFORCEMENT OBJECTIVE: To inhibit concrete cracking caused by plastic and settlement shrinkage that occurs prior to initial set.

DIVISION – CONCRETE

SECTION – CONCRETE REINFORCEMENT

SUB-SECTION – SYNTHETIC FIBROUS REINFORCEMENT


Synthetic fibrous reinforcement shall be used in the areas denoted in plans, and shall comply with the following fiber characteristics:

1. **Configuration** – Fiber shall be in monofilament form.
2. **Chemistry** – Fiber shall be made of 100% virgin materials in the form of fully-oriented polypropylene.
3. **Contents** – Fiber shall be used at a minimum dosage rate of 1.0 pounds per cubic yard of concrete (0.6 kg. per cubic meter of concrete).
4. **Correct Length** – Fiber Length shall be a minimum of 3/4" (19mm).

Compliance: Fibers shall comply with A.S.T.M. C-1116 "Standard Specification for Fiber Reinforced Concrete and Shotcrete" and applicable national building code. The approved product is FORTA[®] ECONO-MONO[®] as manufactured by FORTA Corporation, Grove City, PA, U.S.A. Phone: 1-800-245-0306 or 1-724-458-5221; Fax: 1-724-458-8331.

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